



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5528-1

Job Sheet 176776



Part No: D5528-1

Job Qty: 10 ea

Part Name: Tubing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/4/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP REV:A 17.04.25 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		5/4/18	0.00	0.00	Purchasing		19/05/18
110	Packaging	10 pcs		5/4/18	0.00	0.00	Packaging2		18/05/18
120	QC	10 pcs		5/4/18	0.00	0.00	QC6		18-05-04
130	Packaging	10 pcs		5/4/18	0.00	0.00	Packaging3-2	57 C09	
140	QC21-SA	10 Ea		5/4/18	0.00	0.00	QC21		MAY 04 2018

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

DAS
13
9-89

MAY 01 2018

X10PCS of 10ft.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6519T14	Tubing D5528-1	10 Ea (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6519T14	10	50	0

Part Specifications

Specifications could not be found.

Plex 5/1/18 7:25 AM dart.lavoie.chantal



Container No: **S068344**



Tubing

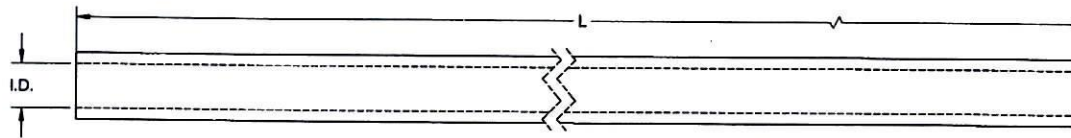
PART NO: D5528 - 1
Serial No/Batch: S068344
Revision:
Operation: Packaging
Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 05/03/18
Job No: 176776

SPECIFICATION CONTROL DRAWING



D5528-X TUBING, PVC

DART PN	DESCRIPTION	MANUFACTURER	MANUFACTURER PN	VENDOR	VENDOR PN	MATERIAL	I.D. (INCHES)	L (FEET)	COLOUR
D5528-1	TUBING	SAINT-GOBAIN CORPORATION	TYGON VERSILON SE200	MCMaster-CARR	6519T14	PVC TUBING	3/8	10	CLEAR

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

RELEASED
2017-05-16
ECW 17-511 *On*

APPROVED

A	NEW ISSUE	WK	17.03.29
REV.	DESCRIPTION	BY	DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	LL	D5528	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	TUBING, PVC	NTS
DATE	17.03.29		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039764**

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO039764

PO Date: 5/1/18

Due Date: 5/3/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAY 01 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	6519T14		Tubing D5528-1 : pcs of 10 ft long	Firmed	5/3/18	10 Ea	0 Ea 10x	10 Ea	\$48.20/Ea	\$482.00
Line Item Note 10 PCS OF 10 FT = 100 FT										
2	SWA3-700	9529K15 100/per pk	Ball Bearing	Firmed	5/3/18	300 Ea	0 Ea 300x	300 Ea	\$0.1056/Ea	\$31.68
3	9559K41	10/pk	O-Ring	Firmed	5/3/18	50 Ea	0 Ea 50x	50 Ea	\$1.268/Ea	\$63.40
4	92620A750	1/pk	Hex Head Cap Screw 1/2- 20 UNF x 3 receive ea	Firmed	5/3/18	20 Ea	0 Ea 20x	20 Ea	\$5.39/Ea	\$107.80
5	601.2045	6641A41	RTV (LOCTITE 598) : RTV, Loctite 598	Firmed	5/3/18	8 Ea	0 Ea 8x	8 Ea	\$14.36/Ea	\$114.88
6	6718K52		Fitting, Quick Disconnect D4182-1	Firmed	5/3/18	10 pcs	0 pcs 10x	10 pcs	\$5.64/pcs	\$56.40
7	91259A583		Shoulder Screw 5/16" Shoulder Dia, 1" L Shoulder, 1/4"-20 Thread	Firmed	5/3/18	10 Ea	0 Ea 10x	10 Ea	\$1.17/Ea	\$11.70
8	HT-500- CWA-010P- 62	1201T47 25/pk	O-RING	Firmed	5/3/18	25 Ea	0 Ea 25x	25 Ea	\$0.2532/Ea	\$6.33
Grand Total:										\$874.19

Order Notes

oid A1 1805/03



McMASTER-CARR®

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO039764

Order Placed By
Chantal Lavoie

McMaster-Carr Number
2956710-01

Page 1 of 1

05/01/2018

Line	Product	Ordered	Shipped
1	6519T14 Ultra-Chemical-Resistant Versilon PVC Tubing, 3/8" ID, 9/16" OD	100 Feet	100
2	9529K15 Hardened 440C Stainless Steel Ball, 1/4" Diameter, Packs of 100	3 Packs	3
3	9559K41 Ultra-Chemical-Resistant Rigid PTFE O-Ring, 1/8 Fractional Width, Dash Number 219, Packs of 10	5 Packs	5
4	92620A750 Zinc Yellow-Chromate Plated Hex Head Screw, Grade 8 Steel, 1/2"-20 Thread Size, 3" Long, Fully Threaded, Packs of 1	20 Packs	20
5	6641A41 Flexible Gasket Maker Sealant, Loctite 598, 2.36 oz. Tube	8 Each	8
6	6718K52 303 Stainless Steel Industrial-Shape Air Hose Coupling, Plug, 1/4 Coupling Size, 1/4 NPTF Female End	10 Each	10
7	91259A583 Alloy Steel Shoulder Screw, 5/16" Diameter 1" Long Shoulder, 1/4"-20 Thread	10 Each	10
8	1201T47 Chemical-Resistant Viton Fluoroelastomer O-Ring, Mil. Spec., 3/32 Fractional Width, Dash Number 111, Packs of 25	1 Pack	1